Device	Problem	Root cause	Solution	Instruction hyperlink
MB Tutor firmware	MB Tutor firmware location - for external service facilities	Standard repair procedure		https://mountbattenbrailler.com/tutor_pa/
MB Tutor device	Device FW update	Standard repair procedure		https://www.mountbattenbrailler.com/Docs/pa
MB Tutor keyboard	Keyboard FW update	Standard repair procedure		https://www.mountbattenbrailler.com/Docs/pa
MB Tutor keyboard	Keyboard troubleshooting	Standard repair procedure		https://www.mountbattenbrailler.com/Docs/pa
MB Tutor device	Main assemblies overview	Standard repair procedure		https://www.mountbattenbrailler.com/Docs/pa
MB Tutor device	Case dismantle	Standard repair procedure		https://www.mountbattenbrailler.com/Docs/pa
MB Tutor device	Chassis removal	Standard repair procedure		https://www.mountbattenbrailler.com/Docs/pa
MB Tutor device	Mainboard removal	Standard repair procedure		https://www.mountbattenbrailler.com/Docs/pa
MB Tutor head	Head sensor adjustment	Standard repair procedure	External tool not required. New mainboard has got diode to signal head sensor activation	https://www.mountbattenbrailler.com/Docs/pa
MB Tutor chassis	Belt tension setting	Standard repair procedure		https://www.mountbattenbrailler.com/Docs/pa
MB Tutor chassis	Six teeth wheel replacement	Standard repair procedure		
MB Tutor chassis	Embossing force adjustment	Standard repair procedure		https://www.mountbattenbrailler.com/Docs/pa
MB Tutor keyboard	Control pad doesn't respond, function keys (like Escape) do not respond	To determine	Keyboard reset (through hole at the bottom of keyboard)	https://www.mountbattenbrailler.com/Docs/pa

MB Tutor keyboard		Key partially pushed in (impossible to see it). When you gently press the key you can feel with your finger the difference in key reaction	Pressing the key few times resulted in further normal operation	
MB Tutor chassis	Random dots faded on the right side of priting range	Die arm too low on the right side of page	Mechanical fix required	https://www.mountbattenbrailler.com/Docs/pa
MB Tutor device	3 low-pitched beeps when starting up the device	SD card ejected	Removing the right side panel and inserting the SD card correctly	